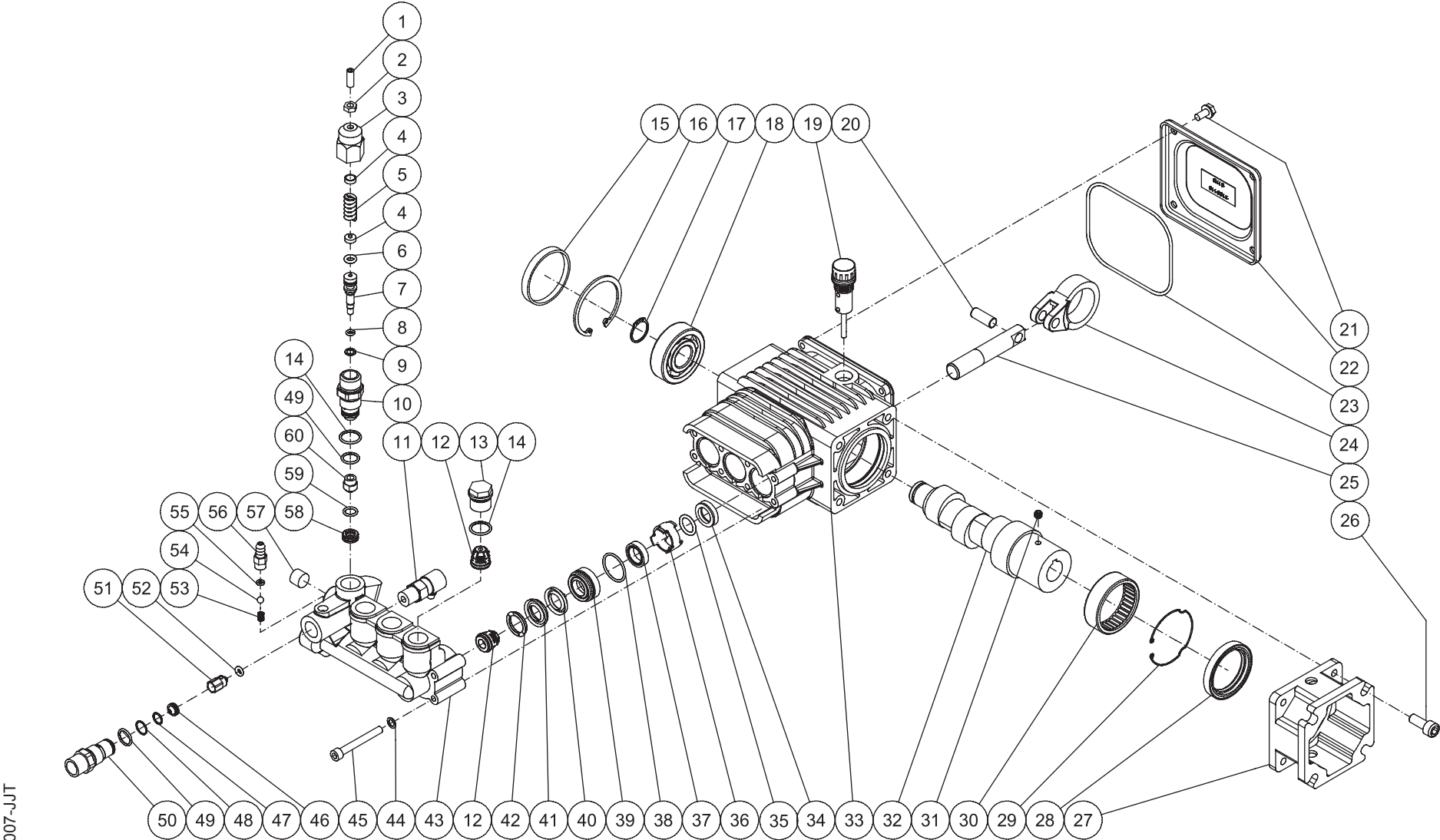


PUMP ASSEMBLY (3-0286)



3-0286-101007-JJT

PUMP ASSEMBLY (3-0286)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Set Screw	27-9596	1	23	O-ring	25-0317	1	45	Screw	27-9598	8
2	Nut	30-6024	1	24	Connecting Rod	46-0720	3	46	Orifice	46-1250	1
3	Barrel	8-0551	1	25	Piston	46-1247	3	47	O-ring	25-0500	1
4	Button- Spring	8-0501	2	26	Screw	27-9597	4	48	O-ring	25-0596	1
5	Unloader Spring	49-0157	1	27	Flange	46-0715	1	49	O-ring	25-0407	2
6	O-ring	25-0526	1	28	Oil Seal	26-0192	1	50	Detergent Injector	46-1251	1
7	Unloader Piston	8-0565	1	29	Retaining Ring	46-0667	1	51	Non Return Valve	46-1249	1
8	O-ring	26-0163	1	30	Bearing	48-0059	1	52	O-ring	25-0406	1
9	Back-up Ring	25-0589	1	31	Screw	27-8886	1	53	Compression	8-0520	1
10	Piston Guide	8-0585	1	32	Crankshaft	46-0718	1	54	Ball	8-0521	1
11	Thermal Relief Valve	22-0408	1	33	Pump Housing	46-1243	1	55	O-ring	25-0371	1
12	Valve Assembly	-	6	34	Oil Seal	26-0193	3	56	Barb Hose	46-0869	1
13	Valve Cap	39-0362	3	35	O-ring	25-0305	3	57	Plug	39-0363	1
14	O-ring	25-0159	4	36	Spacer	46-1248	3	58	Unloader Seat	8-0856	1
15	Bearing cap	46-0725	1	37	Seal	46-0727	3	59	O-ring	25-0255	1
16	Snap ring	46-0676	1	38	O-ring	25-0399	3	60	Unloader- By Pass Jet	8-0528	1
17	Snap ring	46-0732	1	39	Packing Retainer	46-1108	3		Valves (Inc. 6 each 12)	70-0456	
18	Ball Bearing	48-0063	1	40	Ring	-	3		Pistons (Inc. 3 each 25)	70-0457	
19	Oil Dipstick	39-0090	1	41	Packing	-	3		Water Seals (Inc. 3 each 35, 37, 38, 40, 41)	70-0458	
20	Piston Pin	46-0721	3	42	Support Ring	-	3		Oil Seals (Inc. 1, 1, 1, 3 each 15, 23, 28, 34)	70-0459	
21	Screw	27-8874	4	43	Pump Head	46-1246	1		Support Ring (Inc. 3 each 42)	70-0460	
22	Pump Rear Cover	46-1245	1	44	Lockwasher	29-0153	8		Unloader (Inc. 1, 2, 1, 1, 1, 1 each 1-3, 4, 5-10 14, 49, 57-59)	70-0461	